

1. APPLICABILITY

This specification is applicable to TINKO Alkaline Battery, LR6 (Mercury Free)

2. GENERAL

2.1	Type designation	:	LR6
2.2	Nominal voltage	:	1.5V
2.3	Shape and dimension	:	Refer to Drawing 1
2.4	Typical weight	:	23.0g
2.5	Shelf life	:	36 months
2.6	Date code	:	Unless otherwise specified, every battery will carry an expiry date code For 36 months. (e.g. a battery manufactured on January 2013 will carry an expiry code of 01-2015.)
2.7	Jacket	:	Foil jacket
2.8	Heavy Metal Content	:	Hg<1ppm, Cd<10ppm, Pb<30ppm

3. APPEARANCE

There shall be no dirt, scratch or deformation detrimental to practical service in appearance.

4. TEST METHOD

4.1 Electrical

Method of sampling	:	ISO 2859 level II single sampling normal inspection.
Voltmeter	:	Digital Voltmeter with the precision of 1mV (internal resistance not less than 1 Megohm)
Test temperature	:	20 ± 2°C

4.2 Off Load Voltage

At shipping	12 months after manufactured
1.58~1.65V	Above 1.50V

4.3 On Load Voltage

Initial	12 months after manufactured
Above 1.45V	Above 1.40V

Load resistance: 5 ohm ± 0.5% (measure time: 0.3 seconds)

5. SERVICE OUTPUT

5.1 Test method

- (1) The resistance of external discharge circuit shall be as specified plus or minus 0.5%.
- (2) The duration of discharge time periods shall be as specified plus or minus 1%.
- (3) Storage shall be at $20 \pm 2^{\circ}\text{C}$, $65 \pm 15\%\text{RH}$ and discharge tests shall be at $20 \pm 2^{\circ}\text{C}$, $65 \pm 15\%\text{RH}$.

5.2 Property (Continuous discharge)

Resistance	Service Output		
	Initial		12 months after manufactured
	Minimum Average	Typical	Minimum Average
3.9Ω 24h/d(end volt = 0.9V)	350mins	380mins	350mins
3.9Ω 1h/d(end volt =0.8V)	315mins	340mins	315mins
10Ω 1h/d(end volt =0.9V)	16h	18.5h	18.5h

Test temperature: $20 \pm 2^{\circ}\text{C}$ H: Hour Relative humidity: $60 \pm 15\%$

Drawing 1: Dimensions of Battery (LR6)

LR6 Structure & Dimensions

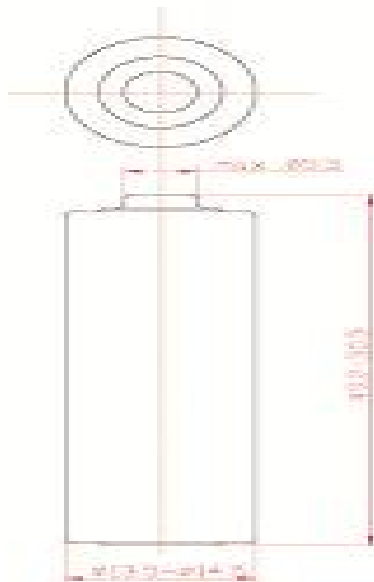


Figure : 1



Figure : 2

5.3 Operating temperature: -20°C to 54°C ($65 \pm 15\%\text{RH}$)

5.4 Storage temperature: -30°C to 55°C ($65 \pm 15\%\text{RH}$)

6. ELECTROLYTE LEAKAGE

6.1 Leakage on arrival at warehouse.

Leakage shall be checked with naked eye.

6.2 Leakage at room temperature

After storing for 12 months at $20 \pm 15^{\circ}\text{C}$, $65 \pm 15\%RH$, no leakage shall be observed with the naked eye; and no bulging exceeding the maximum dimensions shall result.

6.3 Leakage of over discharge

After loading with 3.9Ω continuously for 48 hours at $20 \pm 2^{\circ}\text{C}$, $65 \pm 15\%RH$, no leakage shall be observed with the naked eye; and no bulging exceeding the maximum dimensions shall result.

6.4 Leakage at high temperature

After storing for 7 days at $65 \pm 2^{\circ}\text{C}$, no leakage shall be observed with the naked eye; and no bulging exceeding the maximum dimensions shall result

7. QUALITY ASSURANCE

DESCRIPTION	ACCEPTED PERCENTAGE
Battery dimensions	$\leq 0.02\%$
Appearance	$\leq 0.02\%$
Off load voltage	$\leq 0.02\%$
Heavy Metal Content	Note 2.8
Service Output	Note 1
Leakage 6.1	$\leq 0.02\%$

Note 1 : Acceptance/rejection in accordance with IEC publication (1993) 86-1
Sub-clause 8.B

8. PACKAGING

Packaging shall be a form agreed by both parties.

PRECAUTION & HANDLING

- (1) Do not disassemble or short-circuit batteries.
- (2) Do not recharge batteries.
- (3) Do not dispose of batteries in fire.
- (4) Do not allow metal objects to contact the battery terminals.
- (5) Do not mix with used or other battery type (such as alkaline with carbon zinc).
- (6) Do not solder the batteries directly. If soldering or welding connection to the battery is required, consult our engineer for proper methods.
- (7) Do not over-discharge batteries. Force discharging batteries by external power source in a series may cause explosion.
- (8) To install or remove batteries, follow the appliance manufacturer's instructions.
- (9) Keep battery away from small children. If swallowed, consult a physician at once.
- (10) Remove batteries from device when it is not in use.

STORAGE

- (1) Store in cool, dry place before use.
- (2) Do not keep batteries at temperature of 55°C or above.
- (3) Do not keep batteries at relative humidity of 85% or above.

Marker

The label printing:

- (1) Type: LR6
- (2) Brand: TINKO
- (3) Normal Voltage: 1.5V
- (4) Polarity: "+" or "-"

Period of validity : 3years (Normal Temperature)